## **Standard Class ZZ Sets**

# ECONOMICAL GENERAL PURPOSE PIN GAGES

Make quick and accurate measurements with Vermont Gage Pin Gages. Measure hole sizes. Calculate distances between holes. Gage slot widths. Check locations. Use for Go/NoGo gaging. Size in micrometers and snap gages. These economical gages give you added wear life, unlike closer tolerance gages available on the market today.

- Class ZZ (.0002" or .005mm tolerance)
- Go (Plus) or NoGo (Minus)
- Available in Steel or Black Guard™
- NIST traceable
- .0005" or .02mm sizes
- .001" or .02mm set increments
- Tool Steel; 60/65 Rc
- 2" long
- 10 microinch finish or better
- Round within .0001" or .0025mm
- Marked with size and direction of tolerance on gages over .0605"
- Certificate of Accuracy included
- See pages 108-109 for Calibration Services





# **Standard Class ZZ Sets**

			St	eel	Black (	Suard™	
Range	No. of	Wt.	Order No.	Order No.	Order No.	Order No.	
	Gages	lbs.	(Plus)	(Minus)	(Plus)	(Minus)	Price
			Steel	Steel	Black Guard	Black Guard	
		Incl	h Sets (.001 inc	crements)			
.0060" to .0600"	55	2	101100100	101200100	901100100	901200100	\$110.00
.0065" to .0605"	55	2	101300100	101400100	901300100	901400100	\$110.00
.0110" to .0600"	50	2	101100200	101200200	901100200	901200200	\$85.00
.0115" to .0605"	50	2	101300200	101400200	901300200	901400200	\$85.00
.0110" to .2500"	240	6	101100300	101200300	901100300	901200300	\$250.00
.0115" to .2505"	240	6	101300300	101400300	901300300	901400300	\$250.00
.0610" to .2500"	190	6	101100400	101200400	901100400	901200400	\$180.00
.0615" to .2505"	190	6	101300400	101400400	901300400	901400400	\$180.00
.2510" to .5000"	250	20	101100500	101200500	901100500	901200500	\$270.00
.2515" to .5005"	250	20	101300500	101400500	901300500	901400500	\$270.00
.5010" to .6250"	125	21	101100600	101200600	901100600	901200600	\$325.00
.5015" to .6255"	125	21	101300600	101400600	901300600	901400600	\$325.00
.6260" to .7500"	125	31	101100700	101200700	901100700	901200700	\$345.00
.6265" to .7505"	125	31	101300700	101400700	901300700	901400700	\$345.00
.7510" to .8320"	82	27	101100800	101200800	901100800	901200800	\$600.00
.7515" to .8325"	82	27	101300800	101400800	901300800	901400800	\$600.00
.8330" to .9160"	84	33	101100900	101200900	901100900	901200900	\$700.00
.8335" to .9165"	84	33	101300900	101400900	901300900	901400900	\$700.00
.9170" to 1.0000"	84	38	101101000	101201000	901101000	901201000	\$725.00
.9175" to 1.0005"	84	38	101301000	101401000	901301000	901401000	\$725.00
		Metric	Sets (.02mm	increments)			
0.20mm to 1.28mm	55	2	102100100	102200100	902100100	902200100	\$100.00
0.21mm to 1.29mm	55	2	102300100	102400100	902300100	902400100	\$100.00
1.30mm to 4.98mm	185	6	102100200	102200200	902100200	902200200	\$215.00
1.31mm to 4.99mm	185	6	102300200	102400200	902300200	902400200	\$215.00
5.00mm to 9.98mm	250	14	102100300	102200300	902100300	902200300	\$335.00
5.01mm to 9.99mm	250	14	102300300	102400300	902300300	902400300	\$335.00
10.00mm to 13.98mm	200	24	102100400	102200400	902100400	902200400	\$290.00
10.01mm to 13.99mm	200	24	102300400	102400400	902300400	902400400	\$290.00
14.00mm to 16.48mm	125	24	102100500	102200500	902100500	902200500	\$370.00
14.01mm to 16.49mm	125	24	102300500	102400500	902300500	902400500	\$370.00
16.50mm to 18.98mm	125	30	102100600	102200600	902100600	902200600	\$475.00
16.51mm to 18.99mm	125	30	102300600	102400600	902300600	902400600	\$475.00
19.00mm to 20.98mm	100	32	102100700	102200700	902100700	902200700	\$815.00
19.01mm to 20.99mm	100	32	102300700	102400700	902300700	902400700	\$815.00
21.00mm to 22.48mm	75	29	102100800	102200800	902100800	902200800	\$700.00
21.01mm to 22.49mm	75	29	102300800	102400800	902300800	902400800	\$700.00
22.50mm to 23.98mm	75	33	102100900	102200900	902100900	902200900	\$725.00
22.51mm to 23.99mm	75	33	102300900	102400900	902300900	902400900	\$725.00
	I	1		1	I	1	

**Vermont Gage offers** 

102101000

102301000

24.00mm to 25.48mm

24.01mm to 25.49mm

75

75

36

36

102201000

102401000

902101000

902301000

902201000

902401000

\$760.00

\$760.00

### **Calibration Services**

for new and used sets and libraries. See Pages 108-109 for details!

## **Standard Class ZZ Libraries**

# ECONOMICAL GENERAL PURPOSE PIN GAGES

Make quick and accurate measurements with Vermont Gage Pin Gages. Measure hole sizes. Calculate distances between holes. Gage slot widths. Check locations. Use for Go/NoGo gaging. Size in micrometers and snap gages. These economical gages give you added wear life, unlike closer tolerance gages available on the market today.

- Class ZZ (.0002" or .005mm tolerance)
- Go (Plus) or NoGo (Minus)
- Available in Steel or Black Guard™
- NIST traceable
- .0005" or .01mm sizes
- .001" or .02mm set increments
- Tool Steel; 60/65 Rc
- 2" long
- 10 microinch finish or better
- Round within .0001" or .0025mm
- Marked with size and direction of tolerance on gages over .0605"
- Additional library configurations available upon request
- Certificate of Accuracy included
- See pages 108-109 for Calibration Services





# **Standard Class ZZ Libraries**

Steel	Black Guard™
-------	--------------

Range	No. of	Wt.	No	Order No.	Order No.	Order No.	Order No.	
	Gages	lbs.	of	(Plus)	(Minus)	(Plus)	(Minus)	Price
	3.1		Drawers	Steel	Steel	Black Guard	Black Guard	
				es (.001" incre				
.0060" to .6250"	620	89	4	101101100	101201100	901101100	901201100	\$1,125.00
.0065" to .6255"	620	89	4	101301100	101401100	901301100	901401100	\$1,125.00
.0060" to .8320"	827	187	6	101101150	101201150	901101150	901201150	\$2,125.00
.0065" to .8325"	827	187	6	101301150	101401150	901301150	901401150	\$2,125.00
.0060" to 1.000"	995	256	8	101101200	101201200	901101200	901201200	\$3,600.00
.0065" to 1.0005"	995	256	8	101301200	101401200	901301200	901401200	\$3,600.00
.0110" to .6255" **	1230	202	8	101102150	101202150	901102150	901202150	\$2,065.00
.0110" to .6250"	615	120	4*	101101300	101201300	901101300	901201300	\$1,095.00
.0115" to .6255"	615	120	4*	101301300	101401300	901301300	901401300	\$1,095.00
.0110" to .7500"	740	118	4	101101400	101201400	901101400	901201400	\$1,445.00
.0115" to .7505"	740	118	4	101301400	101401400	901301400	901401400	\$1,445.00
.0110" to .9160"	906	192	6	101101450	101201450	901101450	901201450	\$2,755.00
.0115" to .9165"	906	192	6	101301450	101401450	901301450	901401450	\$2,755.00
.0110" to 1.000"	990	256	8*	101101500	101201500	901101500	901201500	\$3,570.00
.0115" to 1.0005"	990	256	8*	101301500	101401500	901301500	901401500	\$3,570.00
.0610" to .5005" **	880	120	4	101102200	101202200	901102200	901202200	\$1,125.00
.0610" to .7500"	690	118	4	101101600	101201600	901101600	901201600	\$1,345.00
.0615" to .7505"	690	118	4	101301600	101401600	901301600	901401600	\$1,345.00
.0610" to .9160"	856	218	6	101101650	101201650	901101650	901201650	\$2,695.00
.0615" to .9165"	856	218	6	101301650	101401650	901301650	901401650	\$2,695.00
.0610" to 1.000"	940	256	8*	101101700	101201700	901101700	901201700	\$3,475.00
.0615" to 1.0005"	940	256	8*	101301700	101401700	901301700	901401700	\$3,475.00
.5010" to 1.0000"	500	150	6*	101101950	101201950	901101950	901201950	\$2,975.00
.5015" to 1.0005"	500	150	6*	101301950	101401950	901301950	901401950	\$2,975.00
.6260" to 1.0000"	375	129	4	101102000	101202000	901102000	901202000	\$2,600.00
.6265" to 1.0005"	375	129	4	101302000	101402000	901302000	901402000	\$2,600.00
.7510" to 1.0000"	250	98	4*	101102050	101202050	901102050	901202050	\$2,255.00
.7515" to 1.0005"	250	98	4*	101302050	101402050	901302050	901402050	\$2,255.00
			Metric Librario	es (.02mm inci	rements)			
0.20mm to 13.98mm	690	86	4	102101100	102201100	902101100	902201100	\$1,170.00
0.21mm to 13.99mm	690	86	4	102301100	102401100	902301100	902401100	\$1,170.00
0.20mm to 18.98mm	940	154	6	102101150	102201150	902101150	902201150	\$2,000.00
0.21mm to 18.99mm	940	154	6	102301150	102401150	902301150	902401150	\$2,000.00
0.20mm to 22.48mm	1115	241	8	102101200	102201200	902101200	902201200	\$3,695.00
0.21mm to 22.49mm	1115	241	8	102301200	102401200	902301200	902401200	\$3,695.00
0.20mm to 25.48mm	1265	322	10	102101250	102201250	902101250	902201250	\$5,385.00
0.21mm to 25.49mm	1265	322	10	102301250	102401250	902301250	902401250	\$5,385.00
1.30mm to 16.48mm	760	108	4	102101300	102201300	902101300	902201300	\$1,565.00
1.31mm to 16.49mm	760	108	4	102301300	102401300	902301300	902401300	\$1,565.00
1.30mm to 20.98mm	985	184	6	102101350	102201350	902101350	902201350	\$2,630.00
1.31mm to 20.99mm	985	184	6	102301350	102401350	902301350	902401350	\$2,630.00
1.30mm to 23.98mm	1135	268	8*	102101400	102201400	902101400	902201400	\$4,575.00
1.31mm to 23.99mm	1135	268	8*	102301400	102401400	902301400	902401400	\$4,575.00
1.30mm to 25.48mm	1210	322	10*	102101450	102201450	902101450	902201450	\$5,000.00
1.31mm to 25.49mm	1210	322	10*	102301450	102401450	902301450	902401450	\$5,000.00

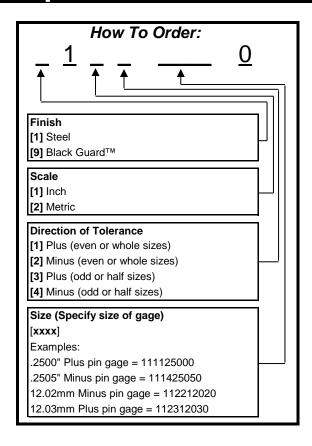
<sup>\*</sup>Indicates 1 empty drawer \*\*Indicates .0005 increments

## **Standard Class ZZ Replacement Pins**

#### **KEEP OLD SETS IN COMPLIANCE!**

These economical gages give you added wear life, unlike closer tolerance gages available on the market today. These replacement pins are perfect for updating your old sets and bringing them back into compliance. Each pin is marked with its size and direction of tolerance, and are individually packaged. Each pin is NIST traceable and includes a Certificate of Accuracy printed on the package.

- Class ZZ (.0002" or .005mm tolerance)
- Go (Plus) or NoGo (Minus)
- Available in Steel or Black Guard™
- NIST traceable
- .0005" or .01mm sizes
- Tool Steel; 60/65 Rc
- 2" long
- 10 microinch finish or better
- Round within .0001" or .0025mm
- Marked with size and direction of tolerance on gages over .0605"
- Certificate of Accuracy included
- See page 111 for Calibration Services



Range	Price
Incl	1
.0040" to .0105"	\$7.00
.0110" to .0605"	\$3.35
.0610" to .5005"	\$3.10
.5010" to .6255"	\$4.00
.6260" to .7505"	\$6.00
.7510" to .8325"	\$8.25
.8330" to .9165"	\$9.75
.9170" to 1.0005"	\$10.00
Metr	ic
0.20mm to 1.29mm	\$4.25
1.30mm to 9.99mm	\$3.60
10.00mm to 13.99mm	\$4.50
14.00mm to 16.49mm	\$6.00
16.50mm to 18.99mm	\$6.75
19.00mm to 20.99mm	\$8.50
21.00mm to 22.49mm	\$10.00
22.50mm to 23.99mm	\$11.00
24.00mm to 25.50mm	\$12.00

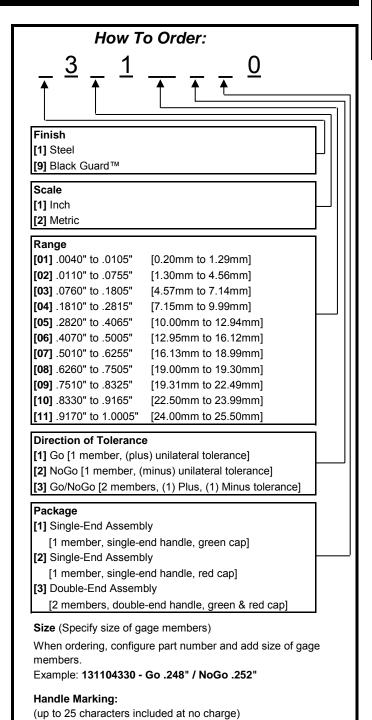
## **Standard Class ZZ Go/NoGo Assemblies**

# A GREAT GO/NOGO INSPECTION TOOL

Class ZZ assemblies are economical and versatile for Go/NoGo gaging. If the Go (green end) fits and the NoGo (red end) does not, your part passes inspection. It does not get any easier! Each assembly includes 1 line (up to 25 characters) of custom marking.

Range	Single-End	Double-End	
	Assembly	Assembly	
	Inch		
.0040" to .0105"	\$17.75	\$28.50	
.0110" to .0755"	\$14.10	\$21.20	
.0760" to .1805"	\$13.85	\$20.70	
.1810" to .2815"	\$15.35	\$22.20	
.2820" to .4065"	\$15.85	\$22.70	
.4070" to .5005"	\$18.35	\$25.20	
.5010" to .6255"	\$22.50	\$31.50	
.6260" to .7505"	\$26.50	\$37.50	
.7510" to .8325"	\$34.75	\$48.50	
.8330" to .9165"	\$36.25	\$51.50	
.9170" to 1.0005"	\$36.50	\$52.00	
N	letric		
0.20mm to 1.29mm	\$15.00	\$23.00	
1.30mm to 4.56mm	\$14.35	\$21.70	
4.57mm to 7.14mm	\$15.85	\$23.20	
7.15mm to 9.99mm	\$16.35	\$23.70	
10.00mm to 12.94mm	\$19.75	\$28.00	
12.95mm to 16.12mm	\$23.00	\$33.00	
16.13mm to 18.99mm	\$27.50	\$39.00	
19.00mm to 19.30mm	\$29.50	\$42.50	
19.31mm to 22.49mm	\$36.50	\$52.00	
22.50mm to 23.99mm	\$37.50	\$54.00	
24.00mm to 25.50mm	\$38.50	\$56.00	

Use larger diameter to determine proper range.



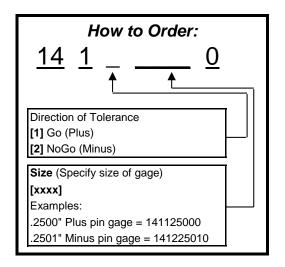


## **Standard Class X Plug Gages**

### **SIZES UP TO 1"**

Use as masters to calibrate measuring equipment or to gage parts directly. Either way, these Class X (+.00004", -.0000" or +.0000", -.00004") Plug Gages provide accurate, cost effective measurement standards perfect for both the shop floor or Metrology Laboratory. Certificate of Accuracy included. Available with Certificate of Calibration traceable to NIST.

- Class X
- Go (Plus) or NoGo (Minus) tolerance .00004" up to .8250" .00006" .8251" to 1.0000"
- NIST traceable
- Sizes available every .0001" up to 1.0000"
- See pages 12-13 for Metric sizes
- Tool Steel; 60/65 Rc (Cold Stabilized)
- 2" long
- 4 microinch finish or better
- Round within 1/2 of tolerance
- Certificate of Accuracy included



#### INCH

Range	Price	Price	Price
	1	2 to 9	10 or more
	pc.	pcs.	pcs.
.0040" to .0250"	\$20.75	\$19.75	\$18.25
.0251" to .0750"	\$17.50	\$16.50	\$15.00
.0751" to .2810"	\$13.50	\$12.50	\$11.00
.2811" to .4060"	\$13.75	\$12.75	\$11.25
.4061" to .5100"	\$14.50	\$13.50	\$12.00
.5101" to .6350"	\$15.75	\$14.75	\$13.25
.6351" to .7600"	\$20.00	\$19.00	\$17.50
.7601" to 1.0000"	\$22.00	\$21.00	\$19.50

Combine identical sizes for best quantity column pricing.





#### **CERTIFICATIONS**

Range	Type of	Order No.	Price
	Certificate	New Gages	
.0040" to .0100"	Calibration	973011100	\$15.00
	Accredited	973011110	\$25.00
.0101" to 1.000"	Calibration	973011120	\$12.50
	Accredited	973011130	\$22.00

## Standard Class X Go/NoGo Assemblies

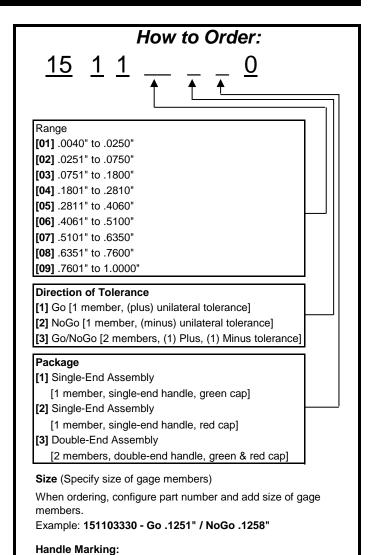
# A GREAT GO/NOGO INSPECTION TOOL

Class X assemblies are economical and versatile for Go/NoGo gaging. If the Go (green end) fits and the NoGo (red end) does not, your part passes inspection. It does not get any easier! Each assembly includes 1 line (up to 25 characters) of custom marking.

### INCH

Range	Single-End	Double-End	
	Assembly	Assembly	
.0040" to .0250"	\$31.50	\$56.00	
.0251" to .0750"	\$28.25	\$49.50	
.0751" to .1800"	\$24.25	\$41.50	
.1801" to .2810"	\$25.75	\$43.00	
.2811" to .4060"	\$26.50	\$44.00	
.4061" to .5100"	\$29.75	\$48.00	
.5101" to .6350"	\$34.25	\$55.00	
.6351" to .7600"	\$40.50	\$65.50	
.7601" to 1.0000"	\$48.50	\$76.00	

Use larger diameter to determine proper range.



(up to 25 characters included at no charge)



## **Made to Order Custom Sets**

### **CUSTOMIZED CONVENIENCE!**

Vermont Gage is proud to introduce our new custom sets to the fixed limit gage market. Vermont Gage Custom Sets provide a compact, organized and convenient way to store your fixed limit gages. Our custom sets will allow you to store any style gage labeled clearly for your most efficient use. Customization and personalization ensure quick identification for use of your most critical gages. High density closed cell foam provides protection and peace of mind knowing that your high tolerance gages are transported safely. In-house fabrication allows for a quick turnaround time. Call for a quote and find out more about our new Vermont Gage Custom Sets.

- Be more efficient with Vermont Gage Custom Sets
- Class X over/under sets on demand
- Store your Taperlocks, Trilocks, Rings and Threads
- Closed cell foam, ensures a tight fit and safe travel
- Perfect for reoccurring jobs
- Buy only the gages you need
- Personalize your set with laser markings
- Convenience and precision that meet your needs
- Boxes available in two sizes
- Customize your set for quick access to the gages you need





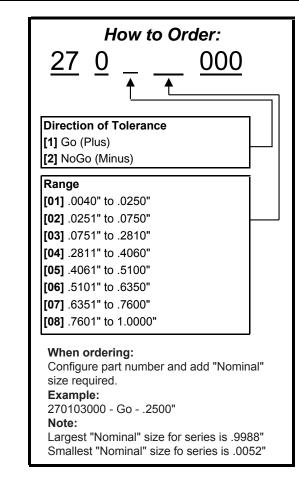
### **Custom Over/Under Sets**

#### NOMINAL DIAMETER INSPECTION

Vermont Gage Over / Under sets are built around one nominal diameter. Twenty-four additional pins are supplied in .0001" increments. Twelve gages above and below the nominal diameter. The Class X tolerance insures a separation between each pin in the range around the nominal diameter. This allows the gage user to more accurately identify where the hole diameter is in relation to the nominal hole size.

- Be more efficient with Vermont Gage Class X Over/under sets
- Stock Class X pins provide a quick turnaround time
- Certificates of Calibration and A2LA ISO 17025 Accredited Certificates available
- 25 pin set in .0001" increments
- Available in in both Plus and Minus tolerances
- Diameters .0040" to 1.000"
- NIST Traceable
- Durable plastic box and closed cell foam insert with easy to read markings

Range	Price
.0040" to .0250"	\$375.00
.0251" to .0750"	\$295.00
.0751" to .2810"	\$220.00
.2811" to .4060"	\$220.00
.4061" to .5100"	\$245.00
.5101" to .6350"	\$270.00
.6351" to .7600"	\$375.00
.7601" to 1.0000"	\$395.00



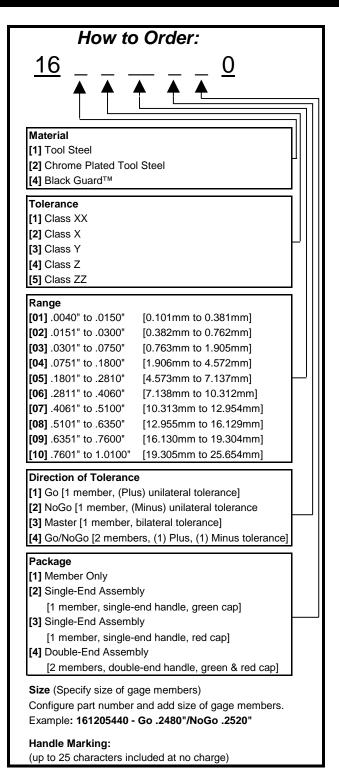


### Custom Reversibles from .0040" to 1.0100"

# REVERSIBLES FOR LONGER GAGE LIFE

When one end becomes worn out of tolerance, you can reverse the gage and use the other end. This significantly increases gage life. Vermont Gage's Reversible Plug Gages feature 2" of actual gaging surface. This is crucial for gaging holes of varying depths. These custom plug gages can be assembled with a handle and marked with your tool number. The single-end and double-end assemblies include 1 line (up to 25 characters) of custom marking. These reversible plug gages are available up to 1" in several class tolerances and materials to meet your unique requirements. If you are looking for standard Class X Gage members, see pages 8-9 for best price and how to order.

- Class XX, X, Y, Z or ZZ
- See page 116 for tolerance specifications
- Go, NoGo or Master tolerances
- NIST traceable
- Tool Steel; 60/65 Rc (Cold Stabilized)
- Chrome Plated Tool Steel; 70/72 Rc
- 2" long
- 4 microinch finish or better on Class XX or X
- Handles custom marked 1 line (up to 25 characters) included, additional text quoted upon request
- Inch handles light blue
- Metric handles yellow
- Certificate of Accuracy included
- See page 111 for Calibration Services



# **Custom Reversibles from .0040" to 1.0100"**

			Steel			Chrome	9		Bla	ck Gua	rd™
Range	Tolerance	Price	Price	Price	Price	Price	Price	Tolerance	Price	Price	Price
		Member	Single-End	Double-End	Member	Single-End	Double-End		Member	Single-End	Double-End
	Class	Only	Assembly	Assembly	Only	Assembly	Assembly	Class	Only	Assembly	Assembly
.0040" to .0150"	XX	\$70.00	\$80.75	\$154.50							
0.101mm to 0.381mm	Χ	\$47.00	\$57.75	\$108.50							
[01]	Υ	\$35.00	\$45.75	\$84.50				Z	\$32.00	\$42.75	\$78.50
	Z,ZZ	\$22.00	\$32.75	\$58.50				ZZ	\$26.00	\$36.75	\$66.50
.0151" to .0300"	XX	\$48.00	\$58.75	\$110.50							
0.382mm to 0.762mm	Х	\$31.00	\$41.75	\$76.50							
[02]	Υ	\$24.00	\$34.75	\$62.50				Z	\$24.00	\$34.75	\$62.50
	Z,ZZ	\$19.00	\$29.75	\$52.50				ZZ	\$22.00	\$32.75	\$58.50
.0301" to .0750"	XX	\$30.00	\$40.75	\$74.50	\$45.00	\$55.75	\$104.50				
0.763mm to 1.905mm	Х	\$20.00	\$30.75	\$54.50	\$30.00	\$40.75	\$74.50				
[03]	Υ	\$15.00	\$25.75	\$44.50	\$25.00	\$35.75	\$64.50	Z	\$17.00	\$27.75	\$48.50
(Chrome available over .040")	Z,ZZ	\$13.00	\$23.75	\$40.50	\$22.00	\$32.75	\$58.50	ZZ	\$15.00	\$25.75	\$44.50
.0751" to .1800"	XX	\$32.00	\$42.75	\$78.50	\$48.00	\$58.75	\$110.50				
1.906mm to 4.572mm	Χ	\$21.00	\$31.75	\$56.50	\$31.50	\$42.25	\$77.50				
[04]	Υ	\$15.00	\$25.75	\$44.50	\$28.00	\$38.75	\$70.50	Z	\$16.00	\$26.75	\$46.50
	Z,ZZ	\$12.00	\$22.75	\$38.50	\$22.00	\$32.75	\$58.50	ZZ	\$14.00	\$24.75	\$42.50
.1801" to .2810"	XX	\$34.00	\$46.25	\$84.00	\$51.00	\$63.25	\$118.00				
4.573mm to 7.137mm	Χ	\$24.00	\$36.25	\$64.00	\$36.00	\$48.25	\$88.00				
[05]	Υ	\$19.00	\$31.25	\$54.00	\$29.00	\$41.25	\$74.00	Z	\$16.00	\$28.25	\$48.00
	Z,ZZ	\$12.00	\$24.25	\$40.00	\$23.00	\$35.25	\$62.00	ZZ	\$14.00	\$26.25	\$44.00
.2811" to .4060"	XX	\$35.00	\$47.75	\$86.50	\$52.50	\$65.25	\$121.50				
7.138mm to 10.312mm	Χ	\$25.00	\$37.75	\$66.50	\$37.50	\$50.25	\$91.50				
[06]	Υ	\$20.00	\$32.75	\$56.50	\$31.00	\$43.75	\$78.50	Z	\$16.00	\$28.75	\$48.50
	Z,ZZ	\$12.00	\$24.75	\$40.50	\$24.00	\$36.75	\$64.50	ZZ	\$14.00	\$26.75	\$44.50
.4061" to .5100"	XX	\$36.00	\$51.25	\$91.00	\$54.00	\$69.25	\$127.00				
10.313mm to 12.954mm	Χ	\$27.00	\$42.25	\$73.00	\$40.50	\$55.75	\$100.00				
[07]	Υ	\$20.00	\$35.25	\$59.00	\$32.00	\$47.25	\$83.00	Z	\$17.00	\$32.25	\$53.00
	Z,ZZ	\$13.00	\$28.25	\$45.00	\$25.00	\$40.25	\$69.00	ZZ	\$15.00	\$30.25	\$49.00
.5101" to .6350"	XX	\$39.00	\$57.50	\$101.50	\$58.50	\$77.00	\$140.50				
12.955mm to 16.129mm	Х	\$29.00	\$47.50	\$81.50	\$43.50	\$62.00	\$110.50				
[80]	Υ	\$24.00	\$42.50	\$71.50	\$36.00	\$54.50	\$95.50	Z	\$18.00	\$36.50	\$59.50
	Z,ZZ	\$14.00	\$32.50	\$51.50	\$26.00	\$44.50	\$75.50	ZZ	\$16.00	\$34.50	\$55.50
.6351" to .7600"	XX	\$41.00	\$61.50	\$107.50	\$61.50	\$82.00	\$148.50				
16.130mm to 19.304mm	Х	\$31.00	\$51.50	\$87.50	\$46.50	\$65.50	\$115.50				
[09]	Υ	\$25.00	\$45.50	\$75.50	\$37.50	\$56.50	\$97.50	Z	\$22.00	\$42.50	\$69.50
	Z,ZZ	\$17.00	\$37.50	\$59.50	\$30.00	\$50.50	\$85.50	ZZ	\$19.00	\$39.50	\$63.50
.7601" to 1.0100"	XX	\$63.00	\$89.50	\$158.00	\$94.50	\$121.00	\$221.00				
19.305mm to 25.654mm	Х	\$40.00	\$66.50	\$112.00	\$63.00	\$89.50	\$158.00				
[10]	Υ	\$31.00	\$57.50	\$94.00	\$57.00	\$83.50	\$146.00	Z	\$23.00	\$49.50	\$78.00
	Z,ZZ	\$19.00	\$45.50	\$70.00	\$51.00	\$77.50	\$134.00	ZZ	\$21.00	\$47.50	\$74.00

### **QTY DISCOUNTS**

2 pcs. & Up... Less 10% Combine identical sizes for quantity discount (Excludes Class XX products)

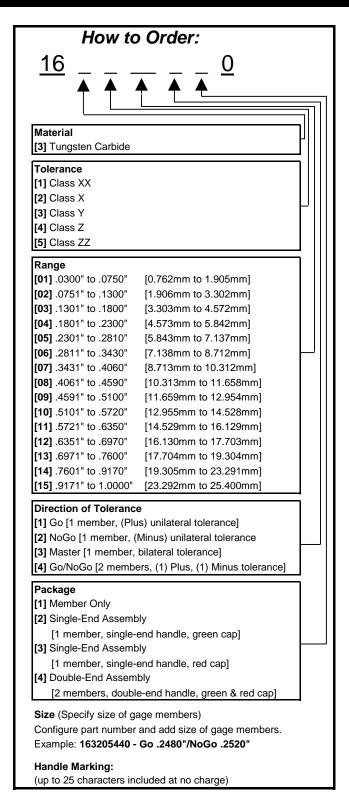


## Carbide Custom Reversibles from .0300" to 1.0000"

# REVERSIBLES FOR LONGER GAGE LIFE

When inspecting abrasive materials or a high volume of parts, consider using Vermont Gage carbide plug gages. The harder material increases the gage life in high wear applications. Carbide reversible plug gages may be assembled with a handle and marked with your tool number. Carbide reversible plug gages are available up to 1" in several tolerance classes to meet your unique high wear applications.

- Class XX, X, Y, Z or ZZ
- See page 116 for tolerance specifications
- Go, NoGo or Master tolerances
- NIST traceable
- Tungsten Carbide 90/92 Ra
- 2" long
- 4 microinch finish or better on Class XX or X
- Handles custom marked 1 line (up to 25 characters) included, additional text quoted upon request
- Inch handles light blue
- Metric handles yellow
- Certificate of Accuracy included
- See page 111 for Calibration Services



# Carbide Custom Reversibles from .0300" to 1.0000"

Range	Tolerance	Price	Price	Price
9		Member	Single-End	Double-End
	Class	Only	Assembly	Assembly
.0300" to .0750"	XX	\$66.00	\$76.75	\$146.50
0.762mm to 1.905mm	Х	\$60.00	\$70.75	\$134.50
[01]	Υ	\$55.00	\$65.75	\$124.50
	Z, ZZ	\$52.00	\$62.75	\$118.50
.0751" to .1300"	XX	\$63.00	\$73.75	\$140.50
1.906mm to 3.302mm	Χ	\$55.00	\$65.75	\$124.50
[02]	Υ	\$52.00	\$62.75	\$118.50
	Z, ZZ	\$50.00	\$60.75	\$114.50
.1301" to .1800"	XX	\$65.00	\$75.75	\$147.00
3.303mm to 4.572mm	Χ	\$57.00	\$67.75	\$131.00
[03]	Υ	\$53.00	\$63.75	\$123.00
	Z, ZZ	\$51.00	\$61.75	\$119.00
.1801" to .2300"	XX	\$67.00	\$79.25	\$150.00
4.573mm to 5.842mm	Х	\$58.00	\$70.25	\$132.00
[04]	Υ	\$55.00	\$67.25	\$126.00
	Z, ZZ	\$52.00	\$64.25	\$120.00
.2301" to .2810"	XX	\$73.00	\$85.25	\$162.00
5.843mm to 7.137mm	Х	\$63.00	\$75.25	\$142.00
[05]	Υ	\$60.00	\$72.25	\$136.00
	Z, ZZ	\$58.00	\$70.25	\$132.00
.2811" to .3430"	XX	\$78.00	\$90.75	\$172.50
7.138mm to 8.712mm	Х	\$66.00	\$78.75	\$148.50
[06]	Υ	\$62.00	\$74.75	\$140.50
	Z, ZZ	\$60.00	\$72.75	\$136.50

Range	Tolerance	Price	Price	Price
		Member	Single-End	Double-End
	Class	Only	Assembly	Assembly
.3431" to .4060"	XX	\$86.00	\$98.75	\$188.50
8.713mm to 10.312mm	Χ	\$77.00	\$89.75	\$170.50
[07]	Υ	\$71.00	\$83.75	\$158.50
	Z, ZZ	\$67.00	\$79.75	\$150.50
.4061" to .4590"	XX	\$93.00	\$108.25	\$205.00
10.313mm to 11.658mm	Χ	\$81.00	\$96.25	\$181.00
[80]	Υ	\$78.00	\$93.25	\$175.00
	Z, ZZ	\$74.00	\$89.25	\$167.00
.4591" to .5100"	XX	\$100.00	\$115.25	\$219.00
11.659mm to 12.954mm	Χ	\$92.00	\$107.25	\$203.00
[09]	Υ	\$85.00	\$100.25	\$189.00
	Z, ZZ	\$80.00	\$95.25	\$179.00
.5101" to .5720"	XX	\$125.00	\$143.50	\$273.50
12.955mm to 14.528mm	Х	\$110.00	\$128.50	\$243.50
[10]	Υ	\$103.00	\$121.50	\$229.50
	Z, ZZ	\$98.00	\$116.50	\$219.50
.5721" to .6350"	XX	\$160.00	\$178.50	\$343.50
14.529mm to 16.129mm	Х	\$145.00	\$163.50	\$313.50
[11]	Υ	\$138.00	\$156.50	\$299.50
	Z, ZZ	\$133.00	\$151.50	\$289.50
.6351" to .6970"	XX	\$175.00	\$195.50	\$375.50
16.130mm to 17.703mm	Х	\$160.00	\$180.50	\$345.50
[12]	Υ	\$145.00	\$165.50	\$315.50
	Z, ZZ	\$140.00	\$160.50	\$305.50
.6971" to .7600"	XX	\$200.00	\$220.50	\$425.50
17.704mm to 19.304mm	Χ	\$185.00	\$205.50	\$395.50
[13]	Υ	\$173.00	\$193.50	\$371.50
	Z, ZZ	\$160.00	\$180.50	\$345.50
.7601" to .9170"	XX	\$235.00	\$261.50	\$502.00
19.305mm to 23.291mm	Χ	\$220.00	\$246.50	\$472.00
[14]	Υ	\$200.00	\$226.50	\$432.00
	Z, ZZ	\$180.00	\$206.50	\$392.00
.9171" to 1.0000"	XX	\$265.00	\$291.50	\$562.00
23.292mm to 25.400mm	Х	\$250.00	\$276.50	\$532.00
[15]	Υ	\$230.00	\$256.50	\$492.00
	Z, ZZ	\$210.00	\$236.50	\$452.00

### **QTY DISCOUNTS**

2 pcs. & Up... Less 10% Combine identical sizes for quantity discount (Excludes Class XX products)

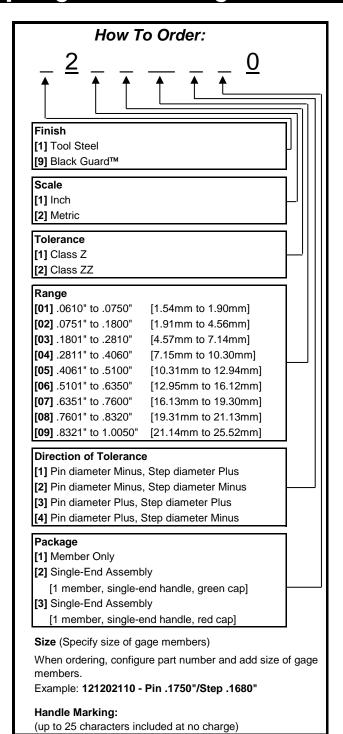


## **Custom Economy Step Gages/Check Gages**

### CHECK GO & NOGO TOLERANCE SIMULTANEOUSLY

Step Plug Gages have two gaging diameters to allow checking of Go and NoGo tolerances simultaneously or for checking stepped ID's.

- Class ZZ (.0002" or .005mm) or Class Z (.0001" or .0025mm)
- NIST traceable
- 52100 Tool Steel; 60/65 Rc
- 2" OAL members
- 10 microinch finish or better
- Round within 1/2 of tolerance
- Custom Markings, 1 line (up to 25 characters) included, additional text quoted upon request
- Inch handles light blue
- Metric handles yellow
- Other classes available, refer to Progressive design on pages 24-25
- Certificate of Accuracy included
- See page 111 for Calibration Services



# **Custom Economy Step Gages/Check Gages**

				Steel			
Range	Tolerance	Max	Step	Price	Price		
		Step	Length	Member	Single-End		
	Class				Assembly		
.0610" to .0750"							
1.54mm to 1.90mm	Z	.030	1/2"	\$75.00	\$85.75		
[01]	ZZ	.030	1/2"	\$44.00	\$54.75		
.0751" to .1800"							
1.91mm to 4.56mm	Z	.050	1/2"	\$75.00	\$85.75		
[02]	ZZ	.050	1/2"	\$44.00	\$54.75		
.1801" to .2810"							
4.57mm to 7.14mm	Z	.100	1/2"	\$76.00	\$88.25		
[03]	ZZ	.100	1/2"	\$45.00	\$57.25		
.2811" to .4060"							
7.15mm to 10.30mm	Z	.100	3/4"	\$76.00	\$88.75		
[04]	ZZ	.100	3/4"	\$45.00	\$57.75		
.4061" to .5100"							
10.31mm to 12.94mm	Z	.100	3/4"	\$77.00	\$92.25		
[05]	ZZ	.100	3/4"	\$49.00	\$64.25		
.5101" to .6350"							
12.95mm to 16.12mm	Z	.150	3/4"	\$80.00	\$98.50		
[06]	ZZ	.150	3/4"	\$61.00	\$79.50		
.6351" to .7600"							
16.13mm to 19.30mm	Z	.150	1"	\$83.00	\$103.50		
[07]	ZZ	.150	1"	\$61.00	\$81.50		
.7601" to .8320"							
19.31mm to 21.20mm	Z	.150	1"	\$83.00	\$109.50		
[08]	ZZ	.150	1"	\$61.00	\$87.50		
.8321" to 1.0050"							
21.21mm to 25.52mm	Z	.150	1"	\$90.00	\$116.50		
[09]	ZZ	.150	1"	\$74.00	\$100.50		

Black Guard™							
Price Member	Price Single-End Assembly						
\$80.00	\$90.75						
\$50.00	\$60.75						
\$80.00	\$90.75						
\$50.00	\$60.75						
\$83.00	\$95.25						
\$51.00	\$63.25						
\$83.00	\$95.75						
\$51.00	\$63.75						
\$84.00	\$99.25						
\$54.00	\$69.25						
\$88.00	\$106.50						
\$67.00	\$85.50						
\$91.00	\$111.50						
\$67.00	\$87.50						
\$91.00	\$117.50						
\$67.00	\$93.50						
\$98.00	\$124.50						
\$80.00	\$106.50						

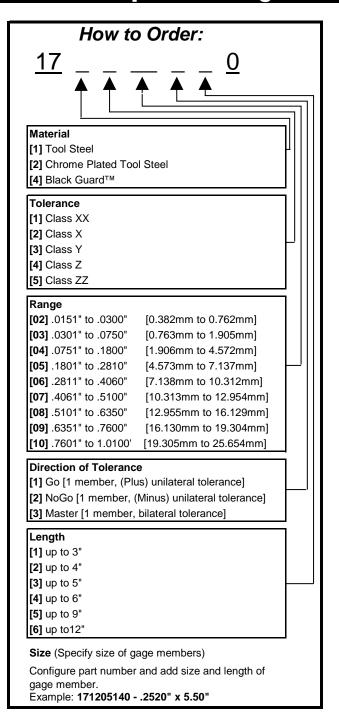


## **Custom Long Length Reversibles up to 12" Long**

### **UP TO 12" LONG**

Reversible Plug Gages can be furnished in lengths up to 12" long. With the same specifications as our standard 2" gages (excluding straightness), these long members are perfect for gaging deep, hard-to-reach holes, slots and other dimensions.

- Class XX, X, Y, Z or ZZ
- See page 116 for tolerance specifications
- Go, NoGo or Master tolerances
- NIST traceable
- Tool Steel; 60/65 Rc (Cold Stabilized)
- Chrome Plated Tool Steel;
  70/72 Rc
- Up to 12" long (Class ZZ only)
- 4 microinch finish or better on Class XX or X
- Depth Notches available see page 115
- Certificate of Accuracy included
- See page 111 for Calibration Services



# **Custom Long Length Reversibles up to 12" Long**

				St	eel			В	lack G	uard	М
Range	Tolerance	Price	Price	Price	Price	Price	Price	Price	Price	Price	Price
	Class	up to 3"	up to 4"	up to 5"	up to 6"	up to 9"	up to 12"	up to 3"	up to 4"	up to 5"	up to 6"
.0151" to .0300"	XX	\$185.00	\$245.00								
.382mm to .762mm	X	\$120.00	\$163.00								
(Chrome not available)	Υ	\$95.00	\$125.00	\$170.00	\$300.00						
[02]	Z	\$85.00	\$108.00	\$145.00	\$285.00			\$115.00	\$138.00	\$185.00	\$355.00
	ZZ	\$45.00	\$60.00	\$72.00	\$85.00	\$95.00	\$107.00	\$55.00	\$70.00	\$86.00	\$99.00
.0301" to .0750"	XX	\$98.00	\$132.00								
.763mm to 1.905mm	X	\$68.00	\$90.00	\$165.00	\$220.00						
(Chrome not available)	Υ	\$62.00	\$78.00	\$143.00	\$192.00						
[03]	Z	\$52.00	\$66.00	\$104.00	\$120.00			\$72.00	\$90.00	\$140.00	\$160.00
	ZZ	\$40.00	\$44.00	\$56.00	\$60.00	\$70.00	\$80.00	\$50.00	\$64.00	\$78.00	\$90.00
.0751" to .1800"	XX	\$98.00	\$132.00								
1.906mm to 4.572mm	Х	\$68.00	\$90.00	\$110.00	\$126.00						
(Chrome available to 6")	Υ	\$62.00	\$78.00	\$95.00	\$115.00						
[04]	Z	\$52.00	\$66.00	\$82.00	\$102.00			\$72.00	\$90.00	\$125.00	\$140.00
	ZZ	\$40.00	\$44.00	\$54.00	\$62.00	\$66.00	\$72.00	\$50.00	\$64.00	\$76.00	\$82.00
.1801" to .2810"	XX	\$98.00	\$132.00								
4.573mm to 7.137mm	Х	\$68.00	\$90.00	\$110.00	\$126.00						
(Chrome available to 6")	Υ	\$62.00	\$78.00	\$95.00	\$115.00						
[05]	Z	\$52.00	\$66.00	\$82.00	\$100.00			\$72.00	\$96.00	\$125.00	\$135.00
	ZZ	\$40.00	\$44.00	\$60.00	\$66.00	\$72.00	\$78.00	\$50.00	\$70.00	\$76.00	\$78.00
.2811" to .4060"	XX	\$98.00	\$132.00	\$160.00	\$182.00						
7.138mm to 10.312mm	X	\$68.00	\$90.00	\$110.00	\$128.00						
(Chrome available to 6")	Y	\$62.00	\$78.00	\$95.00	\$115.00						044000
[06]	Z	\$52.00	\$66.00	\$82.00	\$100.00			\$72.00	\$96.00	\$125.00	\$140.00
	ZZ	\$40.00	\$44.00	\$60.00	\$66.00	\$72.00	\$78.00	\$50.00	\$70.00	\$76.00	\$80.00
.4061" to .5100"	XX	\$98.00	\$125.00	\$165.00	\$195.00						
10.313mm to 12.954mm	X	\$68.00 \$62.00	\$96.00	\$116.00	\$135.00						
(Chrome available to 6")	Y		\$84.00	\$100.00	\$120.00				***	<b>#</b> 400.00	6147.00
[07]	Z ZZ	\$52.00 \$46.00	\$66.00	\$86.00	\$106.00	¢70.00	<b>CO4.CO</b>	\$72.00	\$96.00	\$132.00	\$147.00
.5101" to .6350"	XX	\$98.00	\$50.00	\$60.00	\$66.00	\$72.00	\$84.00	\$55.00	\$75.00	\$85.00	\$90.00
	XX	\$68.00	\$125.00 \$96.00	\$170.00 \$120.00	\$200.00						
<b>12.955mm to 16.129mm</b> (Chrome available to 6")	X Y	\$62.00	\$96.00 \$84.00	\$120.00 \$105.00	\$145.00						
(Chrome available to 6)	Y Z	\$52.00	\$84.00 \$66.00	\$105.00	\$125.00 \$112.00			<b>670.00</b>	<b>#</b> 00.00	\$140.00	\$155.00
լսօյ	ZZ	\$46.00	\$50.00	\$62.00	· ·	\$78.00	\$88.00	\$72.00	\$96.00	\$140.00	\$100.00
.6351" to .7600"	XX	\$98.00	\$130.00	\$175.00	\$70.00 \$205.00	φ/0.00	φοο.υυ	\$55.00	\$75.00	φ95.00	ψ100.00
16.130mm to 19.304mm	X	\$68.00	\$130.00	\$175.00	\$205.00						
(Chrome available to 6")	Y	\$62.00	\$90.00	\$125.00	\$150.00						
[09]	Z	\$52.00	\$90.00 \$75.00	\$110.00	\$125.00			\$75.00	\$100.00	\$140.00	\$155.00
[03]	ZZ	\$46.00	\$60.00	\$72.00	\$80.00	\$94.00	\$105.00	\$75.00 \$60.00	\$100.00	\$95.00	\$100.00
.7601" to 1.0100"	XX	\$165.00	\$205.00	\$295.00	\$395.00	ψυ-1.00	ψ103.00	φυυ.υυ	φου.υυ	ψυυ.υυ	ψ.00.00
19.305mm to 25.654mm	X	\$112.00	\$135.00	\$195.00	\$270.00						
(Chrome available to 6")	Y	\$105.00	\$125.00	\$180.00	\$270.00						
[10]	Z	\$98.00	\$120.00	\$170.00	\$230.00			\$135.00	\$170.00	\$250.00	\$325.00
[10]	ZZ	\$72.00	\$78.00	\$90.00		\$125.00	\$145.00	\$135.00	\$170.00	\$115.00	\$135.00
		Ψ. 2.00	ψ10.00	ψ30.00	φ105.00	φ123.00	φ1 <del>4</del> 0.00	<b>Φ</b> 00.00	Φ100.00	φιιύ.00	ψ100.00

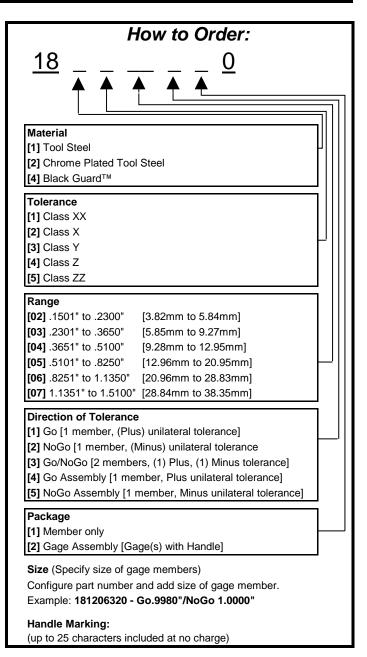
Chrome Plated Tool Steel - Add 50% to Steel price. Carbide available upon request.

## Custom Taperlocks from .1501" to 1.5100"

#### **CHANGE GAGE MEMBERS QUICKLY**

When you need to gage larger diameters or need to change or replace gage members often, Taperlock Plug Gages are your perfect choice. To change gage members, simply pop-out existing members and press fit new members in your taperlock handle. Each taperlock handle size covers a wide range of gage sizes. Custom plug gage assemblies can be marked with your tool number. Taperlock Gage assemblies include 1 line (up to 25 characters) of custom marking. These Taperlock Plug Gages are available up to 1.5100" in all classes tolerances to meet your unique requirements.

- Class XX, X, Y, Z or ZZ
- See page 116 for tolerance specifications
- Go, NoGo tolerances
- NIST traceable
- Tool Steel; 60/65 Rc (Cold Stabilized)
- Chrome Plated Tool Steel;
  70/72 Rc
- 4 microinch finish or better on Class XX or X
- Handles custom marked
  1 line (up to 25 characters)
  included, additional text
  quoted upon request
- Inch handles light blue
- Metric handles yellow
- Certificate of Accuracy included
- See page 111 for Calibration Services





# **Custom Taperlocks from .1501" to 1.5100"**

				Steel			Black Guard™					
Range	Tolerance	Price	Price	Price	Price	Price	Price	Price	Price	Price	Price	
		Go	Go	NoGo	NoGo	Go/NoGo	Go	Go	NoGo	NoGo	Go/NoGo	
	Class	Member	Assembly	Member	Assembly	Assembly	Member	Assembly	Member	Assembly	Assembly	
.1501" to .2300"	XX	\$65.00	\$77.00	\$62.00	\$74.00	\$139.00						
3.82mm to 5.84mm	Х	\$50.00	\$62.00	\$49.00	\$61.00	\$111.00						
[02]	Υ	\$46.00	\$58.00	\$45.00	\$57.00	\$103.00						
	Z	\$43.00	\$55.00	\$42.00	\$54.00	\$97.00	\$60.00	\$72.00	\$58.00	\$70.00	\$130.00	
	ZZ	\$43.00	\$55.00	\$42.00	\$54.00	\$97.00	\$53.00	\$65.00	\$50.00	\$62.00	\$115.00	
.2301" to .3650"	XX	\$65.00	\$77.00	\$62.00	\$74.00	\$139.00						
5.85mm to 9.27mm	Х	\$50.00	\$62.00	\$49.00	\$61.00	\$111.00						
[03]	Υ	\$46.00	\$58.00	\$45.00	\$57.00	\$103.00						
	Z	\$43.00	\$55.00	\$42.00	\$54.00	\$97.00	\$60.00	\$72.00	\$58.00	\$70.00	\$130.00	
	ZZ	\$43.00	\$55.00	\$42.00	\$54.00	\$97.00	\$53.00	\$65.00	\$50.00	\$62.00	\$115.00	
.3651" to .5100"	XX	\$65.00	\$77.00	\$62.00	\$74.00	\$139.00						
9.28mm to 12.95mm	Х	\$50.00	\$62.00	\$49.00	\$61.00	\$111.00						
[04]	Y	\$46.00	\$58.00	\$45.00	\$57.00	\$103.00						
	Z	\$43.00	\$55.00	\$42.00	\$54.00	\$97.00	\$61.00	\$73.00	\$60.00	\$72.00	\$133.00	
	ZZ	\$43.00	\$55.00	\$42.00	\$54.00	\$97.00	\$54.00	\$66.00	\$53.00	\$65.00	\$119.00	
.5101" to .8250"	XX	\$68.00	\$80.00	\$67.00	\$79.00	\$147.00						
12.96mm to 20.95mm	Х	\$55.00	\$67.00	\$54.00	\$66.00	\$121.00						
[05]	Y	\$49.00	\$61.00	\$48.00	\$60.00	\$109.00						
	Z	\$47.00	\$59.00	\$45.00	\$57.00	\$104.00	\$65.00	\$77.00	\$64.00	\$76.00	\$141.00	
	ZZ	\$47.00	\$59.00	\$45.00	\$57.00	\$104.00	\$55.00	\$67.00	\$54.00	\$66.00	\$121.00	
.8251" to 1.1350"	XX	\$76.00	\$89.00	\$71.00	\$84.00	\$160.00						
20.96mm to 28.83mm		\$58.00	\$71.00	\$55.00	\$68.00	\$126.00						
[06]	Υ	\$52.00	\$65.00	\$51.00	\$64.00	\$116.00						
	Z	\$48.00	\$61.00	\$47.00	\$60.00	\$108.00	\$70.00	\$83.00	\$67.00	\$80.00	\$150.00	
	ZZ	\$48.00	\$61.00	\$47.00	\$60.00	\$108.00	\$60.00	\$73.00	\$57.00	\$70.00	\$130.00	
1.1351" to 1.5100"	XX	\$80.00	\$94.00	\$78.00	\$92.00	\$172.00						
28.84mm to 38.35mm		\$63.00	\$77.00	\$60.00	\$74.00	\$137.00						
[07]	Υ	\$59.00	\$73.00	\$56.00	\$70.00	\$129.00						
	Z	\$52.00	\$66.00	\$50.00	\$64.00	\$116.00	\$75.00	\$89.00	\$73.00	\$87.00	\$162.00	
	ZZ	\$52.00	\$66.00	\$50.00	\$64.00	\$116.00	\$65.00	\$77.00	\$62.00	\$74.00	\$139.00	

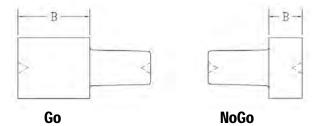
Chrome Plated Tool Steel - Add 50% to Steel price.

### **Blank Specs**

Range	Handle	В	В
		Go	NoGo
	No	Member	Member
[02]	0	0.593	0.281
[03]	1	0.750	0.312
[04]	2	1.000	0.375
[05]	3	1.250	0.500
[06]	4	1.500	0.625
[07]	5	1.625	0.750

### **QTY DISCOUNTS**

2 pcs. & Up... Less 10% Combine identical sizes for quantity discount (Excludes Class XX products)

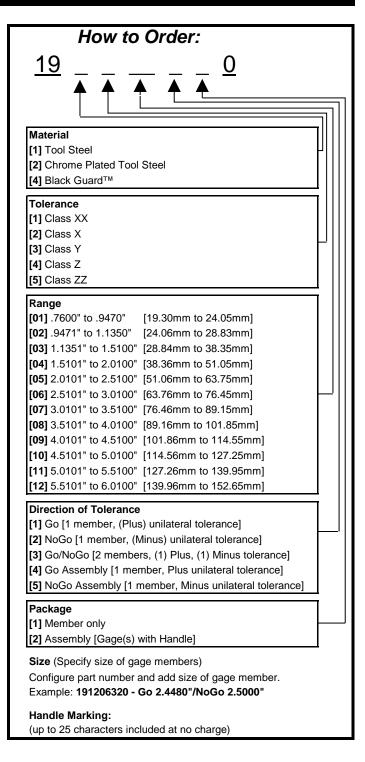


## Custom Trilocks from .7600" to 6.0100"

#### FOR LARGE DIMENSIONS

When you need to inspect large diameters, Trilock Plug Gages are your best solution. Much like Reversible Plug Gages, when one end wears out, simply turn the member around and continue gaging, significantly increasing the gaging life. Members are securely attached to your trilock handle with mounting bolts. Custom Plug Gage assemblies can be marked with your tool number. Go/NoGo assemblies include 1 line (up to 25 characters) of custom marking. These Trilock Plug Gages are available up to 6" in all class tolerances to meet your unique requirements.

- Class XX, X, Y, Z or ZZ
- See page 116 for tolerance specifications
- Go, NoGo tolerances
- NIST traceable
- Tool Steel; 60/65 Rc (Cold Stabilized)
- Chrome Plated Tool Steel;
  70/72 Rc
- 4 microinch finish or better on Class XX or X
- Handles custom marked
  1 line (up to 25 characters)
  included, additional text
  quoted upon request
- Inch handles light blue
- Metric handles yellow
- Certificate of Accuracy included
- See page 111 for Calibration Services





# Custom Trilocks from .7600" to 6.0100"

				Steel			Black Guard™					
Range	Tolerance	Price	Price	Price	Price	Price	Tolerance	Price	Price	Price	Price	Price
		Go	Go	NoGo	NoGo	Go/NoGo		Go	Go	NoGo	NoGo	Go/NoGo
	Class	Member	Assembly	Member	Assembly	Assembly	Class	Member	Assembly	Member	Assembly	Assembly
.7600" to .9470"	XX	\$78.00	\$92.00	\$76.00	\$90.00	\$169.00						
19.30mm to 24.05mm	Χ	\$58.00	\$72.00	\$56.00	\$70.00	\$129.00						
[01]	Υ	\$52.00	\$66.00	\$50.00	\$64.00	\$117.00	Z	\$68.00	\$82.00	\$50.00	\$64.00	\$133.00
	Z, ZZ	\$40.00	\$54.00	\$35.00	\$49.00	\$90.00	ZZ	\$48.00	\$62.00	\$43.00	\$57.00	\$106.00
.9471" to 1.1350"	XX	\$80.00	\$95.00	\$76.00	\$91.00	\$172.00						
24.06mm to 28.83mm	Х	\$60.00	\$75.00	\$58.00	\$73.00	\$134.00						
[02]	Υ	\$54.00	\$69.00	\$52.00	\$67.00	\$122.00	Z	\$56.00	\$71.00	\$51.00	\$66.00	\$123.00
	Z, ZZ	\$42.00	\$57.00	\$37.00	\$52.00	\$95.00	ZZ	\$50.00	\$65.00	\$43.00	\$58.00	\$109.00
1.1351" to 1.5100"	XX	\$82.00	\$98.00	\$78.00	\$94.00	\$177.00						
28.84mm to 38.35mm	Х	\$65.00	\$81.00	\$61.00	\$77.00	\$143.00						
[03]	Υ	\$56.00	\$72.00	\$54.00	\$70.00	\$127.00	Z	\$66.00	\$82.00	\$59.00	\$75.00	\$142.00
	Z, ZZ	\$48.00	\$64.00	\$43.00	\$59.00	\$108.00	ZZ	\$56.00	\$72.00	\$51.00	\$67.00	\$124.00
1.5101" to 2.0100"	XX	\$118.00	\$136.00	\$112.00	\$130.00	\$249.00						
38.36mm to 51.05mm	Х	\$94.00	\$112.00	\$90.00	\$108.00	\$203.00						
[04]	Υ	\$80.00	\$98.00	\$74.00	\$92.00	\$173.00	Z	\$98.00	\$116.00	\$90.00	\$108.00	\$207.00
	Z, ZZ	\$72.00	\$90.00	\$66.00	\$84.00	\$157.00	ZZ	\$86.00	\$104.00	\$78.00	\$96.00	\$183.00
2.0101" to 2.5100"	XX	\$130.00	\$150.00	\$124.00	\$144.00	\$275.00						
51.06mm to 63.75mm	Х	\$100.00	\$120.00	\$94.00	\$114.00	\$215.00						
[05]	Υ	\$92.00	\$112.00	\$88.00	\$108.00	\$201.00	Z	\$116.00	\$136.00	\$108.00	\$128.00	\$245.00
	Z, ZZ	\$86.00	\$106.00	\$80.00	\$100.00	\$187.00	ZZ	\$100.00	\$120.00	\$94.00	\$114.00	\$215.00
2.5101" to 3.0100"	XX	\$160.00	\$182.00	\$148.00	\$170.00	\$332.00						
63.76mm to 76.45mm	Х	\$120.00	\$142.00	\$110.00	\$132.00	\$254.00						
[06]	Υ	\$105.00	\$127.00	\$93.00	\$115.00	\$222.00	Z	\$124.00	\$146.00	\$108.00	\$130.00	\$256.00
	Z, ZZ	\$90.00	\$112.00	\$80.00	\$102.00	\$194.00	ZZ	\$108.00	\$130.00	\$94.00	\$116.00	\$226.00
3.0101" to 3.5100"	XX	\$230.00	\$252.00	\$202.00	\$224.00	\$476.00						
76.46mm to 89.15mm	Х	\$190.00	\$212.00	\$168.00	\$190.00	\$402.00						
[07]	Υ	\$155.00	\$177.00	\$133.00	\$155.00	\$332.00	Z	\$190.00	\$212.00	\$158.00	\$180.00	\$392.00
	Z, ZZ	\$138.00	\$160.00	\$116.00	\$138.00	\$298.00	ZZ	\$164.00	\$186.00	\$138.00	\$160.00	\$346.00
3.5101" to 4.0100"	XX	\$260.00	\$282.00	\$232.00	\$254.00	\$536.00						
89.16mm to 101.85mm	Х	\$210.00	\$232.00	\$182.00	\$204.00	\$436.00						
[80]	Υ	\$185.00	\$207.00	\$157.00	\$179.00	\$386.00	Z	\$232.00	\$254.00	\$194.00	\$216.00	\$470.00
	Z, ZZ	\$170.00	\$192.00	\$152.00	\$174.00	\$366.00	ZZ	\$200.00	\$222.00	\$168.00	\$190.00	\$412.00
4.0101" to 4.5100"	XX	\$380.00	\$402.00	\$308.00	\$330.00	\$732.00						
101.86mm to 114.55mm	X	\$320.00	\$342.00	\$250.00	\$272.00	\$614.00						
[09]	Υ	\$298.00	\$320.00	\$220.00	\$242.00	\$562.00						
4 54048 4 5 5 4 5 5 7	Z, ZZ	\$290.00	\$312.00	\$216.00	\$238.00	\$550.00						
4.5101" to 5.0100"	XX	\$425.00	\$447.00	\$330.00	\$352.00	\$799.00						
114.56mm to 127.25mm	X	\$350.00	\$372.00	\$280.00	\$302.00	\$674.00						
[10]	Υ	\$325.00	\$347.00	\$250.00	\$272.00	\$619.00	Ass	emblie	es 3" an	d over	will co	me
E 040411 4 . E 5400"	Z, ZZ	\$310.00	\$332.00	\$240.00	\$262.00	\$594.00						
5.0101" to 5.5100"	XX	\$460.00	\$482.00	\$340.00	\$362.00	\$844.00	on	separ	ate sing	gie-eni	a nandi	es
127.26mm to 139.95mm	X	\$395.00	\$417.00	\$310.00	\$332.00	\$749.00						
[11]	Υ	\$360.00	\$382.00	\$280.00	\$302.00	\$684.00						
E 5404# 4 . 0 0450"	Z, ZZ	\$350.00	\$372.00	\$270.00	\$292.00	\$664.00						
5.5101" to 6.0100"	XX	\$500.00	\$522.00	\$355.00	\$377.00	\$899.00						
139.96mm to 152.65mm	X	\$425.00	\$447.00	\$325.00	\$347.00	\$794.00						
[12]	Υ	\$380.00	\$402.00	\$305.00	\$327.00	\$729.00						
	Z, ZZ	\$370.00	\$392.00	\$295.00	\$317.00	\$709.00	<u> </u>					

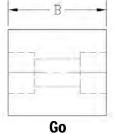
Chrome Plated Tool Steel - Add 50% to Steel price.

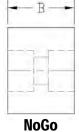
### **Blank Specs**

Range	Handle	В	В
		Go	NoGo
	No	Member	Member
[01]	2 1/2	1.250	0.750
[02]	3 1/2	1.375	0.750
[03]	4 1/2	1.500	0.750
[04]	5 1/2	1.875	0.875
[05]	6	2.000	0.875
[06] [07]	7	2.000	1.000
[08] [09] [10] [11] [12]	7	2.125	1.000

### **QTY DISCOUNTS**

2 pcs. & Up... Less 10% Combine identical sizes for quantity discount (Excludes Class XX products)



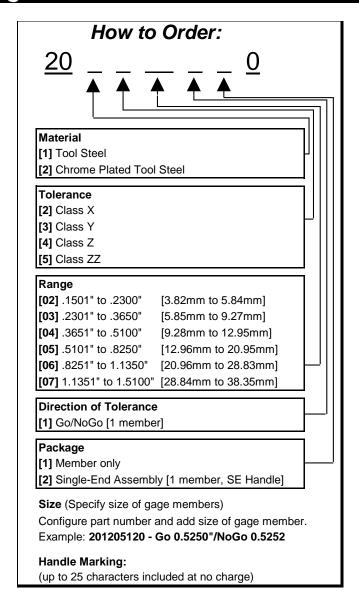


## **Custom Progressive Gages from .1501" to 1.5100"**

#### QUICK GO/NOGO CHECKING

When you want to check parts quickly, Progressive Plug Gages are your best choice. You can inspect parts in one operation because both the Go and NoGo diameters are stepped on a single gage member. Members are securely attached to a taperlock handle. Custom Plug Gage assemblies can be marked with your tool number. Go/NoGo assemblies include 1 line (up to 25 characters) of custom marking. These Progressive Plug Gages are available up to 1.5100" in most class tolerances to meet your unique requirements.

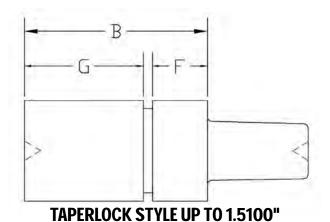
- Class X, Y, Z or ZZ
- See page 116 for tolerance specifications
- Go, NoGo tolerances
- NIST traceable
- Tool Steel; 60/62 Rc (Cold Stabilized)
- Chrome Plated Tool Steel;
  70/72 Rc
- 4 microinch finish or better on Class X
- Up to 1.5100" Taperlock style
- Optional design: Custom Economy Step Gages, diameters up to 1" in Class Z or ZZ, see Custom Economy Step Gages on page 16
- Handles custom marked
  1 line (up to 25 characters)
  included, additional text
  quoted upon request
- Inch handles light blue
- Metric handles yellow
- Certificate of Accuracy included
- See page 111 for Calibration Services



# Custom Progressive Gages from .1501" to 1.5100"

		St	eel	Blank Specs					
Range	Tolerance	Price Member	Price Single-End	Handle No	B Dimension	G Dimension	F Dimension		
	Class	Only	Assembly						
.1501" to .2300"	Х	\$90.00	\$102.00	0	.8125	.4062	.2812		
3.82mm to 5.84mm	Υ	\$85.00	\$97.00	0	.8125	.4062	.2812		
[02]	Z, ZZ	\$80.00	\$92.00	0	.8125	.4062	.2812		
.2301" to .3650"	Х	\$95.00	\$107.00	1	1.1875	.750	.3125		
5.85mm to 9.27mm	Υ	\$90.00	\$102.00	1	1.1875	.750	.3125		
[03]	Z, ZZ	\$80.00	\$92.00	1	1.1875	.750	.3125		
.3651" to .5100"	X	\$100.00	\$112.00	2	1.500	1.000	.500		
9.28mm to 12.95mm	Υ	\$90.00	\$102.00	2	1.500	1.000	.500		
[04]	Z, ZZ	\$85.00	\$97.00	2	1.500	1.000	.500		
.5101" to .8250"	Х	\$100.00	\$112.00	3	1.875	1.250	.500		
12.96mm to 20.95mm	Υ	\$95.00	\$107.00	3	1.875	1.250	.500		
[05]	Z, ZZ	\$90.00	\$102.00	3	1.875	1.250	.500		
.8251" to 1.1350"	Х	\$110.00	\$123.00	4	2.125	1.375	.625		
20.96mm to 28.83mm	Υ	\$105.00	\$118.00	4	2.125	1.375	.625		
[06]	Z, ZZ	\$100.00	\$113.00	4	2.125	1.375	.625		
1.1351" to 1.5100"	Х	\$125.00	\$139.00	5	2.375	1.500	.750		
28.84mm to 38.35mm	Υ	\$110.00	\$124.00	5	2.375	1.500	.750		
[07]	Z, ZZ	\$100.00	\$114.00	5	2.375	1.500	.750		

Chrome Plated Tool Steel - Add 50% to Steel price.





## **Custom Hex Gages**

### **INSPECT HEX HEADS**

Hex Gages are perfect for inspecting machine head fasteners. Go/NoGo Hex Plug Gages are manufactured to ASME B107.17M and ASME B18.3. Special diameter hex gages are also available.

Hex Plug assemblies can be marked with your tool number. Go/NoGo assemblies include 1 line (up to 25 characters) of custom marking.

- ASME B107.17M (Inch & Metric)
- ASME B18.3 (Inch)
- ASME B18.3.6M (0.70 1.30mm)
- ASME B18.3.1M (1.50 - 24.00mm)
- Go, NoGo tolerances
- NIST traceable
- Tool Steel; 60/62 Rc
- Custom Square, Rectangular & other shapes available
- Handles custom marked 1 line (up to 25 characters) included, additional text quoted upon request
- See page 113 for Calibration Services

#### **ASME B18.3**

Size	Order No.	Price
	Inch	
.028"	212101030	\$360.00
.025"	212101030	\$340.00
.050"	212102030	\$300.00
1/16"	212104030	\$300.00
5/64"	212105030	\$300.00
3/32"	212106030	\$300.00
7/64''	212107030	\$300.00
1/8"	212108030	\$260.00
9/64''	212109030	\$260.00
5/32"	212110030	\$260.00
3/16''	212111030	\$260.00
7/32''	212112030	\$260.00
1/4"	212113030	\$260.00
5/16''	212114030	\$270.00
3/8"	212115030	\$285.00
7/16"	212116030	\$285.00
1/2"	212117030	\$285.00
9/16"	212118030	\$305.00
5/8"	212119030	\$305.00
3/4"	212120030	\$320.00
7/8"	212121030	\$350.00
1"	212122030	\$385.00
	Metric	
0.70mm	212201030	\$360.00
0.90mm	212202030	\$340.00
1.30mm	212203030	\$300.00
1.50mm	212204030	\$300.00
2.00mm	212205030	\$300.00
2.50mm	212206030	\$300.00
3.00mm	212207030	\$260.00
4.00mm	212208030	\$260.00
5.00mm	212209030	\$260.00
6.00mm	212210030	\$260.00
8.00mm	212211030	\$260.00
10.00mm	212212030 212213030	\$270.00
12.00mm 14.00mm	212213030	\$285.00
17.00mm	212214030	\$285.00
17.00mm	212215030	\$305.00 \$320.00
22.00mm	212217030	\$320.00 \$350.00
		·
24.00mm	212217030	\$350.00 \$385.00

Prices are for complete Go/NoGo Double-End Assemblies.

# **Custom Hex Gages**

### **ASME B107.17M**

Size	Order No.	Price	Size	Order No.	Price	Size	Order No.	Price
				Inch				
1/8"	211101030	\$260.00	25/32"	211120030	\$305.00	1 15/16"	211139030	\$540.00
5/32''	211102030	\$260.00	13/16"	211121030	\$305.00	2"	211140030	\$540.00
3/16"	211103030	\$260.00	7/8"	211122030	\$305.00	2 1/16"	211141030	\$540.00
13/64''	211104030	\$260.00	15/16"	211123030	\$305.00	2 1/8"	211142030	\$540.00
7/32"	211105030	\$260.00	1"	211124030	\$305.00	2 3/16"	211143030	\$570.00
15/64''	211106030	\$260.00	1 1/16"	211125030	\$345.00	2 1/4"	211144030	\$570.00
1/4"	211107030	\$260.00	1 1/8"	211126030	\$345.00	2 5/16"	211145030	\$570.00
9/32"	211108030	\$270.00	1 3/16"	211127030	\$345.00	2 3/8"	211146030	\$570.00
5/16"	211109030	\$270.00	1 1/4"	211128030	\$345.00	2 7/16"	211147030	\$595.00
11/32"	211110030	\$270.00	1 5/16"	211129030	\$380.00	2 1/2"	211148030	\$595.00
3/8''	211111030	\$270.00	1 3/8"	211130030	\$415.00	2 9/16"	211149030	\$595.00
7/16''	211112030	\$270.00	1 7/16"	211131030	\$455.00	2 5/8"	211150030	\$595.00
1/2"	211113030	\$270.00	1 1/2"	211132030	\$460.00	2 11/16"	211151030	\$595.00
9/16''	211114030	\$270.00	1 9/16"	211133030	\$460.00	2 3/4"	211152030	\$700.00
19/32''	211115030	\$270.00	1 5/8"	211134030	\$460.00	2 13/16"	211153030	\$700.00
5/8"	211116030	\$285.00	1 11/16"	211135030	\$460.00	2 7/8"	211154030	\$700.00
21/32"	211117030	\$285.00	1 3/4"	211136030	\$460.00	2 15/16"	211155030	\$700.00
11/16''	211118030	\$285.00	1 13/16"	211137030	\$540.00	3"	211156030	\$700.00
3/4"	211119030	\$285.00	1 7/8"	211138030	\$540.00			
				<b>Metric</b>				
2mm	211201030	\$265.00	18mm	211220030	\$285.00	37mm	211239030	\$460.00
3mm	211202030	\$265.00	19mm	211221030	\$305.00	38mm	211240030	\$460.00
3.2mm	211203030	\$260.00	20mm	211222030	\$305.00	39mm	211241030	\$460.00
4mm	211204030	\$260.00	21mm	211223030	\$305.00	40mm	211242030	\$460.00
5mm	211205030	\$260.00	22mm	211224030	\$305.00	41mm	211243030	\$460.00
5.5mm	211206030	\$260.00	23mm	211225030	\$305.00	42mm	211244030	\$460.00
6mm	211207030	\$260.00	24mm	211226030	\$305.00	43mm	211245030	\$460.00
6.3mm	211208030	\$260.00	25mm	211227030	\$305.00	44mm	211246030	\$540.00
7mm	211209030	\$270.00	26mm	211228030	\$345.00	45mm	211247030	\$540.00
8mm	211210030	\$270.00	27mm	211229030	\$345.00	46mm	211248030	\$540.00
9mm	211211030	\$270.00	28mm	211230030	\$345.00	47mm	211249030	\$540.00
10mm	211212030	\$270.00	29mm	211231030	\$345.00	48mm	211250030	\$540.00
11mm	211213030	\$270.00	30mm	211232030	\$345.00	49mm	211251030	\$540.00
12mm	211214030	\$270.00	31mm	211233030	\$345.00	50mm	211252030	\$540.00
13mm	211215030	\$270.00	32mm	211234030	\$380.00	55mm	211253030	\$570.00
14mm	211216030	\$270.00	33mm	211235030	\$380.00	60mm	211254030	\$570.00
15mm	211217030	\$270.00	34mm	211236030	\$420.00	65mm	211255030	\$600.00
16mm	211218030	\$285.00	35mm	211237030	\$420.00	70mm	211256030	\$700.00
17mm	211219030	\$285.00	36mm	211238030	\$455.00	75mm	211257030	\$700.00

Prices are for complete Go/NoGo Double-End Assemblies.

